

# Confined Space Entry & Gas Detection

## WHITE PAPER



**WE KNOW WHAT'S AT STAKE.**

# Confined Space Entry & Gas Detection

Practical information on some major considerations



## Concerned About Confined Spaces and Gas Detection?

More injuries occur in confined spaces due to atmospheric conditions rather than any other issue. Multiple studies have shown this can be up to 90% of reported injuries. For this reason, all confined spaces safe working procedures and standards necessarily focus on atmospheric monitoring.



## Know The Beast

Atmospheres contain a mixture of gases; some good (e.g.: Oxygen) and some not so good (e.g.: Carbon Monoxide). In our atmosphere, normally the good outweigh the bad; but in confined spaces this is not always the case.



## The 3 Risks

When monitoring an atmosphere where we work, generally three potential hazards are considered: -

- Oxygen Depletion
- Toxic Gases
- Combustible Gases

Each behaves differently and presents different risks which include and are not limited to: -

- Asphyxiation
- Poisoning
- Explosion/Fire

In a simple world, actions can be planned around each observed risk, but when these risks occur in combination, it is not so simple. In fact, many gases have multiple facets and actions can be different based on circumstances.



## Some examples for illustration:

Carbon Dioxide (CO<sub>2</sub>) is generally assumed to be part of the general atmosphere (0.03% v/v) and is a gas most people are familiar with. Most would consider Carbon Dioxide primarily as an asphyxiate able to displace oxygen. Whilst Carbon Dioxide could displace an atmosphere and behave to exclude oxygen, it is also a toxin. Without this knowledge some have used measurement of Oxygen depletion as a measure of safety in respect of Carbon Dioxide. This is dangerous and can lead to fatalities (**AS/NZS 60079.2 has more detail**).

Essentially the issue here is that an atmosphere is generally considered deficient at levels below 20.8% O<sub>2</sub> and gas detectors are set to alarm at 19 or 19.5% O<sub>2</sub> Level to warn users. Because Oxygen only makes up 20.8% of the atmosphere, a 1.3% depletion of Oxygen to reach the alarm set point of 19.5% requires approximately 7% displacement of the atmosphere (i.e., 20.8%-19.5%/19.5%). If Carbon Dioxide is responsible for such a displacement, a 7% concentration is potentially fatal and 0.5% toxic yet an O<sub>2</sub> deficiency alarm would not yet have been reached and activated.

Another CO<sub>2</sub> associated risk is where Oxygen sensor poisoning is seen when standard oxygen sensor technology is used in multiple higher level CO<sub>2</sub> exposures. MSA proprietary Xcell™ sensors do not suffer from this due to the new generation electrolyte system that also has the benefit of being non-consumed and lead free.



## Another example:

Ethanol (common drinking alcohol) is known to be combustible (we have all seen the cocktail flames at the bar). Most people look at Ethanol as a combustible hazard, however, Ethanol has a strong toxic profile as a gas. As a combustible Ethanol requires 3.3% vol (33,000ppm) in air to support an ignition. In contrast Ethanol has a toxic exposure limit of 1000ppm or less than 3% of the defined LEL (Lower Explosive Limit).

Bear in mind, this is the maximum allowable limit, so Ethanol is clearly more toxic than explosive. If a typical combustible gas detector is used (and correctly calibrated for Ethanol) with alarm point at 10% LEL, then the worker is being exposed to a toxic environment long before the first alarm point. This is the wrong tool.

For Ethanol, a different solution is needed and, in this case, the MSA Photoacoustic™ technology with high accuracy, low limits of detection can reliably monitor at toxicity levels (this is a Fixed Gas Flame Detector [FGFD] solution). This same scenario occurs for any hydrocarbons such as fuels accumulating in sewers from leakage.

**Knowing the beast is as much about knowing not only what work practices these work practices is there but also how they are occurring. Gases can be (and are) nearly all multifaceted and exhibit different risk depending on worker PPE and practices.**



## Test the Monster

Clearly before entry or work, an assessment must be conducted to look at the levels of gas determine risk. Assuming the potential risk sources (gases) are well established, then the next step is accurate assessment.

**Warning: - Many accidents occur from sources of gases not considered a risk. Always assess all possibilities and if it is possible to do least a preliminary test.**

What is important here?

Firstly, gas detectors are just that and only detect gas or vapor that is present, where the sampling is occurring! This understanding seems obvious but is often overlooked. Sampling multiple spots can help, but again, careful selection must occur particularly with vapors.

Vapors are typically often considered in the same way as gases; however, their progeny-sis hides a risk. A vapor is a gas which typically exists as a liquid or solid at room temperature, for example, petrol. These typically have a low vapor pressure i.e., they like to stay as liquids and are heavy, so often the gaseous phase in the atmosphere considerably underestimates the presence of the liquid or solid.

**Remember a gas detector only indicates the state of the atmosphere where it's tested and not anywhere else.**

If a combustible liquid is present in a confined space, it will be likely be near the lowest level and very poorly represented in the upper regions of the tested atmosphere. In fact, the vapor pressure can be so low that testing any more than a few mm from the surface may result in not detecting the presence of a combustible vapor. Think how hard it is to light Kerosene with a naked flame i.e., how close you need to get and consider that a standard combustible sensor mimics the same process internally.

If the operation is to do hot work and the sparks could reach to floor, then failure to properly assess the confined space can easily lead to an ignition with terrible consequence(s). Choice of available technology here can assist but not completely alleviate the pressures of the situation. Photo Ionization Detectors (PIDs) such as MSA ALTAIR 5X PID will detect many vapors at a low concentration (e.g., ppm levels) to warn that further investigation is needed. If fuels are involved be cautious with standard gas detectors. Extensive testing is needed before entry.

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## Monitor the Monster

All standards covering confined space activity require on-going atmospheric monitoring. Many fail to do so. It is sobering to consider gas detectors provide **NO PROTECTION** to users unlike normal PPE. They are warning devices only in that it requires users to take some action. If it isn't working, not present, incorrectly located, or ignored, the consequences can become fatal. On-going monitoring is essential as atmospheres can and do change.

Many factors can result in a change in the atmosphere within a confined space. For example, the work undertaken could introduce new hazards such as acetylene for hot work, which if leaking, can quickly make the site explosive. New hazards can arise from the activity undertaken. For example, hot work can also generate Carbon Monoxide (a toxic gas) or other toxic fumes. Removing sludge can release trapped gases. In all cases, when the atmosphere conditions change in a confined space, **SPEED IS KING** to avoid any accidents / fatalities.

Many gas detectors can be slow to respond to atmospheric changes. This is because nearly all **standard confined space gas detectors** rely on electrochemistry and / or technology that is at least 30 years old. Response time of upwards of 60 seconds is not uncommon, with a few below, and even those can take at least 30 secs.

In confined spaces, this is critical, as by definition, a confined space is a typically difficult space or area to enter into and / or escape from. A back-up emergency response plan needs to account for the delay or difficulty of escape and must critically consider the time taken for the detector to respond. If the change is rapid and catastrophic, it is possible that workers could be at real risk before a detector responds. The faster the response of the detector, the greater the chance of taking remedial action to prevent serious consequences.

Recent developments unique to MSA Safety are that of the XCell™ sensors, where the reduced typical response time to less than 15 seconds (t-90). This breakthrough greatly improves the potential for positive outcomes when the atmosphere changes rapidly in a confined space.



## Choose Carefully

A gas detector is often the only way to know of impending atmospheric risk in a confined space. Many gases of concern either don't have / produce an odor / smell (e.g., Carbon Monoxide, Methane) or rapidly destroy the body's ability to detect at dangerous levels (e.g., Hydrogen Sulfide). A gas detector like the MSA ALTAIR® 4XR™ is potentially a life saver provided that the user responds appropriately and in a timely manner.



## Choose and use the detector well.

As potentially the only source of warning in often inhospitable workplaces, the consequences of a gas detector failure can be a very serious issue. Reliability is crucial and that comes down to a few factors: -

- Effective availability, make sure it turns on and stays on!!
- Response time, make sure it's fast!! (Or plan for a slow response)
- Accuracy, make sure it reads the gas of concern and does so accurately. Blowing on the unit to see an oxygen response tells you nothing about the combustible or toxic sensors which are often more critical. In fact, it doesn't even show if the sensor is accurate and in a confined space, inaccuracy can be fatal.

There are some general rules for looking at detectors and we've listed them here for your convenience and reference:



## Choosing a Gas Detector – The Nine Rules

*In today's regulated safety environment, the need for reliable, effective gas detection has never been more important. New players have seen the opportunity to generate cash by jumping on the confined spaces band wagon and making detectors leaving consumers with a bewildering array of choice. So how do you choose?*



### Robustness

Oddly enough, this is not the first thing that comes to most people's minds when looking at gas detectors yet is critical to reliability. If a detector is not working, then everything else is irrelevant.

When choosing a **detector**, you should think of it as a **tool of trade**. If the product performs like your everyday tools, you will face less downtime, little to none lost productivity, and cost. The detector must be shockproof, waterproof, and robust even out of any carry case. Ask your supplier to allow you to drop the unit on concrete a few times or knock it firmly on a hard surface when trialing. Drop it in water if water is an issue. Make sure this done with the unit turned on and tested with gas before and after.



### Warranty

Always check the warranty offered by the manufacturer and what is covered specifically and what is excluded e.g., drops or immersion in liquid. It is not so much what the warranty statement is but more towards what it does not cover. For instance, accidentally dropping an instrument may invalidate warranty. It can also reduce the waterproofness of the instrument.

Extended warranties based on old technology sensors which typically have lives of 3 years or less will often require "regular" service and significant maintenance and service costs. Time for warranted service requirements may also reduce instrument availability. The newer technology of the MSA XCell™ sensors in the Altair X™ series have significantly increased features and benefits over existing technology. This evolution in gas detection has been giving customers lower cost of ownership, greater reliability, and potentially no reason to have units out of service. For the first time in the history of standard industry confined space gas detectors, the sensors will potentially outlive the instrument.



### Accuracy

A gas detector should provide a warning to potentially save your life. It must be accurate every time. Watch for false alarms. We all know about "crying wolf" and the same applies to detectors. It's worth knowing how accurate and repeatable the detector is. Test the detector regularly with known gas and calibrate if, and when needed. This is indicated in all international standards but also is the only way to verify ALL sensors read gas.

Zero reading does not tell you the sensor is detecting gas. There is a cost for gas, but it is a lot less than a life and probably less per week than most people spend at the pub. Remember when the chips are down if the detector does not respond then the outcome could be dire. MSA ALTAIR™ series detectors have a check mark (lasts 24-hours) to confirm they have been tested and met MSA standards of functionality after every successful daily bump test. Simply activate when gas is applied and when it passes, a "Confidence Tick" ✓ is displayed on screen. It's your tick from MSA that the detector response is assured.

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## Speed

Speed does matter! Many detectors respond quite slowly in higher ranges and can take up to a minute or more to respond. You can walk a long way in a minute. Recently, safety notices were issued by several authorities warning of the risk of slow response. The slow response people experienced resulted in near injury as falling oxygen levels went undetected. Just because products meet a standard doesn't mean there aren't differences. Make sure your detector meets your standard and requirements. It's your life. It's your team's life.

The slower the response, the less time you have to take action, or the further you need to go to reach safety. MSA ALTAIR® 4X™ takes less than 15 seconds to reach 90% of reading. That is up to 4 times faster than average and 8 times faster than the slowest alternatives. Always check the written specifications. If it's documented officially – that's a promise to keep.



## Alarms

All gas detectors have basic alarms, at the very least visual and audible. Most manufacturers are now also beginning to incorporate a vibration alarm. You will likely be using these in noisy environments with other tools. A vibration alarm will greatly improve the chances you won't miss an alarm.



## New Concepts

Think beyond the boundaries! Confined spaces can be dangerous places and accidents can occur where a person can be overwhelmed easily and quickly if they aren't alert / paying attention. Apart from the obvious gas issues (where a good reliable gas detector should be in alarm), workers could suffer a physical injury rendering them unconscious. Fire departments are aware of this risk and carry special additional alarms which activate based on lack of movement (usually referred to as "Man Down Alert" or "Motion Alarm"). MSA Safety further developed their well-established technology in this area and have included special alarms in Altair 4XR™. The "MOTIONALERT™" alarm initiates when the Altair 4XR™ detector remains still for 30+ seconds.

The "Man Down" alert (as they are usually referred to), are standard issue for Fire Fighters as a separate device or incorporated in SCBA sets. MOTIONALERT™ aims to detect and activate when the wearer is not moving and potentially unconscious. This may be the most critical alarm, activating when you are in real trouble. Since it relates to movement it covers many potential issues and is much more than just a gas alarm.



## Raising the Alarm!

Many confined spaces require workers to wear respirators for protection. How do you raise an alarm at will if you cannot shout? Raising the innovation bar further, MSA Safety has incorporated a panic alarm which allows operators to set off a signal alarm independent of gas alarm status. This innovation will allow workers to communicate a serious issue without the need to remove vital respiratory protection.



### **Functionality**

A gas detector is your tool to assist you to do your job safely. Like any good tool, it should be simple and easy to use. That includes accessing all standard functions used daily. Having to push multiple buttons or sequences to access everyday functions is not helpful. Using a gas detector should not require a degree in operation when really it should be a safety adjunct to a safety distraction.



### **Innovation**

Look for innovation in design. That assures you the company is always thinking & innovating, not just copying. MSA was one of the first globally to introduce a “glow in the dark” case on Altair 4XR™. This was a world first and assists you keep track of the instrument in the dark of a confined space. With the latest in Connected Work and Connected Devices based on the principles of IoT, the recently launched ALTAIR® io® 4 is a surge ahead in listening to our users and clients globally and designing for safe, efficient, and effective use of today's and tomorrow's technology for today's problems. Look for innovation as a sign of leadership.

# MSA - The Safety Company

Established in 1914, MSA Safety Incorporated is the global leader in the development, manufacture and supply of safety products that protect people and facility infrastructures. Many MSA products integrate a combination of electronics, mechanical systems and advanced materials to protect users against hazardous or life-threatening situations. The company's comprehensive product line is used by workers around the world in a broad range of markets, including the oil, gas and petrochemical industry, the fire service, the construction industry, mining and the military. MSA's core products include self-contained breathing apparatus, fixed gas and flame detection systems, portable gas detection instruments, industrial head protection products, fire and rescue helmets, and fall protection devices.

## WE KNOW WHAT'S AT STAKE

### MSA S.E. Asia Pte Ltd

35 Marsiling Industrial Estate Road 3,  
#04-01, Singapore 739257.  
Phone: +65 6350 4500  
Fax: +65 6350 4505  
Email: [msa.singapore@MSAsafety.com](mailto:msa.singapore@MSAsafety.com)

### MSA S.E. Asia Pte Ltd

**(Representative Office)**  
Room 2036 SPACES Phahon 19  
Building No.1687/1 Phahonyothin Road  
Lad Yao Sub-district, Chatuchak District Bangkok,  
10900 Thailand  
Phone: +66 2038 8026  
Fax: +66 2617 8214  
Email: [msa.thailand@MSAsafety.com](mailto:msa.thailand@MSAsafety.com)

### MSA Malaysia

No. 22, Jalan PPU 2A  
Taman Perindustrian Puchong Utama  
Puchong, Selangor, 47100 Malaysia  
Phone: +603 8724 8208/9208  
Fax: +603 8724 2208  
Email: [msa.malaysia@MSAsafety.com](mailto:msa.malaysia@MSAsafety.com)

### MSA Indonesia

Komplek Rukan Puri Mutiara  
Jl. Griya Utama Blok BC 1 & 2,  
Sunter Agung Jakarta Utara,  
DKI Jaya 14350, Indonesia  
Phone: +62 21 640 9000  
Fax: +62 21 641 2831  
Email: [msa.indonesia@MSAsafety.com](mailto:msa.indonesia@MSAsafety.com)

### MSA Philippines

Level 29 Joy Nostalg Center,  
ADB Avenue Ortigas Center  
Pasig City, 1600  
Philippines  
Phone: +63 917 873 9138

### MSA Australia

11 Columbia Way  
Norwest Business Park  
BAULKHAM HILLS NSW 2153  
PO Box 7325  
Phone: 61 2 9688 0333  
Customer Service: 1300 728 672  
Fax: (02) 9896 1835  
E-mail: [aus.customerservice@MSAsafety.com](mailto:aus.customerservice@MSAsafety.com)

### MSA New Zealand

Customer Service: 0800 441 335  
E-mail: [nz.customerservice@MSAsafety.com](mailto:nz.customerservice@MSAsafety.com)

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